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QUESTION 1

There are following reasons of using sample inspections:

- A. Testing the product is destructive
- B. There is not enough to give 100% inspection to a batch of product
- C. It is too expensive to test the entire batch and human errors is to be estimated as high as 20%
- D. All of these

Correct Answer: D

QUESTION 2

Benchmarking includes the following steps:

- A. Select the process to benchmark
- B. Identify an organization that is in best class
- C. Study the benchmarked organizations
- D. All of these

Correct Answer: D

QUESTION 3

To provide the required level of customer service at the least total system cost, is the objective of:

- A. Distribution inventory
- B. Distribution management
- C. Process management
- D. Management maintenance

Correct Answer: B

QUESTION 4

Which of the following is NOT the dimension to quality measurements?

- A. Function
- B. Aesthetic



C. Production

D. Accuracy

Correct Answer: C

QUESTION 5

The immediate or most current period is called

A. Action bucket

B. Planning horizon

C. Time buckets

D. Both a and B

Correct Answer: A

QUESTION 6

A good MRP system generates exception messages:

A. To advise the planner when some event needs attention

B. When the manufacturing process is under control

C. When there are problems that need the attention of the planner

D. Both A and C

Correct Answer: D

QUESTION 7

A calculated extra amount of stock carried and is generally used to protect against quantity uncertainty in known as:

A. Safety stock

B. Average stock

C. Secure stock

D. All of the above

Correct Answer: A



QUESTION 8

The process of collecting the gross requirements and netting can be simplified by using

- A. Low-level codes
- B. Planning horizon
- C. Time buckets
- D. Action buckets

Correct Answer: A

QUESTION 9

What consist of a series of operations required to make the item?

- A. routing
- B. builds
- C. procedures
- D. All of the above

Correct Answer: A

QUESTION 10

Production planning includes;

- A. Forecasting
- B. Master planning
- C. Material Requirement planning and capacity planning
- D. All of these

Correct Answer: D

QUESTION 11

Which costs can be avoided by leveling production, that is, by producing items in slack periods for sale in peak periods?

- A. Capacity-associated control
- B. Production cost



- C. Purchase order cost
- D. Stock-out cost

Correct Answer: A

QUESTION 12

If the range and variety of product are large:

- A. Production runs will be short
- B. Machines must be changed over frequently
- C. Little opportunity to use the specialized machinery and fixtures
- D. All of these

Correct Answer: D

QUESTION 13

What consists of taking a sample of a batch of product and using it to estimate the overall quality of the batch?

- A. Acceptance sampling
- B. Statistical sampling
- C. Analytical sampling
- D. Batch sampling

Correct Answer: A

QUESTION 14

Which function is to determine the need for labor, equipment, and material to meet the priority plans?

- A. Frequency planning
- B. Training level
- C. Capacity planning
- D. Work-in-progress planning

Correct Answer: C

QUESTION 15



Which one of the following should be the result of capacity requirements planning?

- A. A detailed workable plan that meets the priority objectives and provides the capacity to do so.
- B. Ideally it will satisfy the MRP and allow for adequate utilization of the work force machinery, and
- C. Both of these
- D. none of these

Correct Answer: C

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