



# CLSSYB<sup>Q&As</sup>

Certified Lean Six Sigma Yellow Belt (CLSSYB)

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### QUESTION 1

The generation of a Regression Equation is justified when we \_\_\_\_\_.

- A. Expect the relationship to be Linear between the output and inputs
- B. Experience several process defects and have no other way to fix hem
- C. Need to understand how to control a process output by controlling the input(s)
- D. All of the above

Correct Answer: D

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### QUESTION 2

The 70:30 rule is associated with which of these tools?

- A. Pareto Chart
- B. Simon\\'s Cross-Functional Tool
- C. SIPOC
- D. None of these answers is correct

Correct Answer: D

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### QUESTION 3

One of the primary objectives of constructing an X-Y Diagram is to separate the vital few X\\'s from the trivial many X\\'s.

- A. True
- B. False

Correct Answer: A

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### QUESTION 4

The traditional methods of obtaining customer information could also include:

- A. big data analysis
- B. usage of brainstorming
- C. Data warehousing and mining



D. creating macros in excel

Correct Answer: C

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#### QUESTION 5

Lean Principles defines for us \_\_\_\_\_ specific areas where waste typically exists in our processes.

A. Three

B. Five

C. Seven

D. Nine

Correct Answer: C

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#### QUESTION 6

A Belt gathered the following defect data for a trouser production line and wanted to assemble it into a Pareto Chart. The correct order from left to right in the chart would be:

Data: Cutting 29 Forming 43 Stitching 17 Sealing 51

A. Sealing, Forming, Cutting, Stitching

B. Cutting, Stitching, Sealing, Forming

C. Stitching, Forming, Cutting, Sealing

D. Forming, Cutting, Sealing, Stitching

Correct Answer: A

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#### QUESTION 7

If you were a Six Sigma Deployment Leader in the organization, what will you first do?

A. Develop a vision and mission for the organization and execute a Six Sigma Deployment plan in the organization

B. Perform statistical analysis in the process and identify root causes

C. Help process achieve its metrics by executing process improvement projects

D. Identify areas of best practices and guide green belts to execute them

E. Achieve goals given by the project Champion

Correct Answer: A

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#### QUESTION 8

The X-R control chart is said to be 'not in control' when:

- A. Consecutive seven points are in one side of the central line
- B. Manipulate process inputs to control process output
- C. Correct for process autocorrelation using algorithmic logic
- D. All of the above

Correct Answer: A

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#### QUESTION 9

A 1-Sample t-test is used when you want to compare the Median of one distribution to a target value.

- A. True
- B. False

Correct Answer: B

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#### QUESTION 10

When two Inputs have an impact on the Output together yet seem to have no or little impact on their own this is called a/an \_\_\_\_\_.

- A. Interaction
- B. Oddity
- C. Coincidence
- D. Impossibility

Correct Answer: A

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#### QUESTION 11

The Method category of Root Causes on a Fishbone Diagram is primarily used to generate ideas as to the possible causes for defects by the \_\_\_\_\_.

- A. Inventory management
- B. Effects of the environment
- C. Way work is done



D. Parts or forms used

Correct Answer: C

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#### QUESTION 12

80% of effects come from 20% of the possible causes. These 20% are called the:

A. Variations in the process

B. Vital Few

C. Cost to the process

D. Waste

Correct Answer: B

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#### QUESTION 13

For the data shown here a Belt suspects the three grades are supplying the same results. Which statement(s) are true for proper Hypothesis Testing?



Grade A	Grade B	Grade C
0.917	1.1	0.63
0.68	0.173	4.17
1.74	0.24	0.6
0.3	0.67	0.84
0.33	6.94	0.22
4.13		

- A. The most appropriate Central Tendency to test is the Means
- B. An appropriate test to test Central Tendency is the Levene's test
- C. An appropriate test to test Central Tendency is the ANOVA test
- D. An appropriate test to test Central Tendency is the Mood's Median test

Correct Answer: D

#### QUESTION 14

A Micro Process Map may map a process showing the entire activities of a department and can likely be broken into many Macro Process Maps showing numerous processes that comprise the activities of the department.

- A. True
- B. False



Correct Answer: B

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#### QUESTION 15

At the beginning of a project we must keep in mind there are basically three views of a process: What you THINK it is, What it ACTUALLY is and What is DOCUMENTED.

- A. True
- B. False

Correct Answer: B

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