



MB6-884^{Q&As}

Microsoft Dynamics AX 2012 Lean Manufacturing

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**QUESTION 1**

In Microsoft Dynamics AX 2012, you create a bill of materials (BOM) that will be used in the production flow. In the BOM line for a specific item you leave the Warehouse field blank. Where are the warehouse and location defined that will be used when the item is picked in a production flow?

- A. in the default production flow
- B. on the Kanban FastTab of the Kanban rules
- C. in the active production flow version
- D. in the work cell

Correct Answer: D

QUESTION 2

You are creating event Kanban rules in Microsoft Dynamics AX 2012. You need to replenish material that is required for a downstream process activity. Which event type should you activate?

- A. Kanban line event
- B. stock replenishment event
- C. sales event
- D. BOM line event

Correct Answer: A

QUESTION 3

When creating an event Kanban, which setting links the Kanban rule to the production flow version?

- A. Last plan activity
- B. Product selection
- C. First plan activity
- D. Replenishment strategy

Correct Answer: A

QUESTION 4

Which of the following are Kanban replenishment strategies in Microsoft Dynamics AX 2012? (Each correct answer presents a complete solution. Choose three.)



- A. Fixed Quantity
- B. Event
- C. Classic
- D. One-Card
- E. Scheduled

Correct Answer: ABE

QUESTION 5

Which of the following actions can be performed when processing with the supply schedule in Microsoft Dynamics AX 2012? (Each correct answer presents a complete solution. Choose three.)

- A. create a new scheduled Kanban
- B. create a new planned order
- C. run Master Scheduling
- D. delete planned orders
- E. link a Kanban rule to a production flow

Correct Answer: ABC

QUESTION 6

Which of the following are Lean manufacturing-related inventory transaction types in Microsoft Dynamics AX 2012? (Each answer presents a complete solution. Choose three.)

- A. Kanban process job
- B. Kanban job consumption
- C. Kanban emptied
- D. Kanban process card issue
- E. Kanban card consumption

Correct Answer: ACD

QUESTION 7

You are creating a rule for an event Kanban.

You need to ensure that Kanban cards automatically print when the first job of the Kanban flow is registered as In



Progress. Which Automatic printing option should you use?

- A. Start
- B. Plan
- C. Receive
- D. Prepare

Correct Answer: A

QUESTION 8

Which event Kanban requires the Pegging event processing batch process to create Kanbans?

- A. stock replenishment event
- B. sales line event
- C. BOM line event
- D. Kanban line event

Correct Answer: C

QUESTION 9

You are creating a Kanban rule in Microsoft Dynamics AX 2012. You need to ensure that the system generates a Kanban for replenishment if the item inventory reaches the minimum level. Which replenishment strategy you should choose in the Kanban rule?

- A. Scheduled
- B. Event
- C. Fixed
- D. Min/Max

Correct Answer: A

QUESTION 10

Which of the following are Kanban types in Microsoft Dynamics AX 2012? (Each correct answer presents a complete solution. Choose two.)

- A. Fixed Quantity
- B. Manufacturing



C. Withdrawal

D. scheduled

Correct Answer: BC

QUESTION 11

When creating a new planned Kanban order from the supply schedule screen, which value is required?

A. BOM number

B. Item number

C. Route number

D. Vendor

Correct Answer: B

QUESTION 12

In Microsoft Dynamics AX 2012, a Kanban process job has the status of Planned. You cancel the job. What happens to the cancelled job?

A. The job status changes to Not planned.

B. The job record is automatically removed.

C. The job type changes to Prepared.

D. The job type changes to Emptied.

Correct Answer: A

QUESTION 13

Which Lean manufacturing concept establishes a production context and a cost context for the Microsoft Dynamics AX 2012 Kanban scenarios?

A. Capable to Promise (CTP)

B. mixed mode manufacturing

C. production flows

D. semi-finished products

Correct Answer: C



QUESTION 14

In Microsoft Dynamics AX 2012, you configure a Kanban rule with the following values:

?Default quantity is blank (not set). ?Minimum quantity is 50 pieces. ?Maximum quantity is 100 pieces.

?Alert boundary minimum is 10 pieces.

You run the Master scheduling for an item that has the coverage group set up with the Min/Max coverage code. The item has an issue quantity of 440 pieces.

As a result of the Master Scheduling, multiple planned orders of type Kanban are created. What are the required quantities in the planned orders that are created?

- A. 9 orders with 50 pieces
- B. 4 orders with 100 pieces and 1 order with 40 pieces
- C. 5 orders with 100 pieces
- D. 4 orders with 100 pieces and 1 order with 50 pieces

Correct Answer: D

QUESTION 15

On the pegging tree, which job status is indicated by a check mark on the Kanban ticket icon?

- A. Planned
- B. Not planned
- C. Completed
- D. In progress

Correct Answer: C

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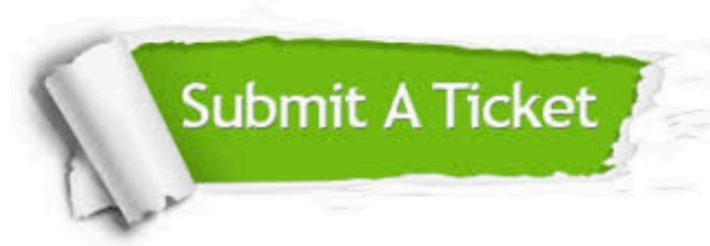
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