



Microsoft Dynamics AX 2012 Lean Manufacturing

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### **QUESTION 1**

Which statement about a withdrawal Kanban in Microsoft Dynamics AX 2012 is true?

- A. A withdrawal Kanban is planned.
- B. A withdrawal Kanban is visible on the Kanban schedule board.
- C. A withdrawal Kanban creates a process activity.
- D. A withdrawal Kanban moves the Kanban of an item between warehouses.

Correct Answer: D

### **QUESTION 2**

Which of the following are valid settings for the Capacity Shortage Reaction on a Lean production flow model? (Each correct answer presents a complete solution. Choose three.)

- A. Revert job status
- B. Cancel
- C. Distribute
- D. Add to the requested period
- E. Complete

Correct Answer: BCD

### **QUESTION 3**

You are setting up the following three process activities in a production flow in Microsoft Dynamics AX 2012:

?The first process activity picks the bill of materials (BOM) components and outputs a semi-finished product.

?The second process activity picks the semi-finished product from the first activity and outputs a different semi-finished product than the first activity. ?The third process activity picks the semi-finished product from the second activity and

outputs a finished product.

How should you configure the first process activity?

- A. To update the on-hand receipt and not receive the semi-finished product
- B. To update the on-hand receipt and receive the semi-finished product.
- C. To receive the semi-finished product and not update the on-hand receipt.
- D. To not receive the semi-finished product and not update the on-hand receipt.



Correct Answer: C

### **QUESTION 4**

Which cost category of a work cell is considered in costing for Lean manufacturing in Microsoft Dynamics AX 2012?

A. setup

B. quantity

- C. direct outsourcing
- D. run time

Correct Answer: D

### **QUESTION 5**

You are configuring subcontracting service terms in Microsoft Dynamics AX 2012. You plan to calculate the service quantity based on the registered Kanban completion. On which factors can you base the calculation? (Each correct answer

presents a complete solution.

- Choose three.)
- A. activity time
- B. purchase agreement
- C. product quantity
- D. number of jobs
- E. service ratio
- Correct Answer: ACD

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