LSSMBB Q&As

Lean Six Sigma Master Black Belt

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QUESTION 1

A Non-parametric Test should be used if just one distribution is not Normal out of the two or more gathered.

A. True

B. False

Correct Answer: A

QUESTION 2

Using this data calculate the percentage of DPU.

A. 2.74

B. 3.23

C. 4.56

D. 5.93

Correct Answer: B

QUESTION 3

A Belt has determined that the inventory of repair parts at a rework station can be reduced by 45%. According to Cost of Poor Quality (COPQ) definitions inventory reduction would be considered _____.

A. Soft Savings

B. COPQ efficiency

C. Median Savings

D. Hard Savings

Correct Answer: D

QUESTION 4

If an experiment has 5 factors and no replicates for a 2-level Experimental Design with 16 experimental runs which statement is incorrect?

A. The Experimental Design is half-fractional

B. The Main Effects are confounded with only 4-way interactions

C. The Main Effects for the 5 factors are not aliased or confounded but the 2-way interactions are confounded with the

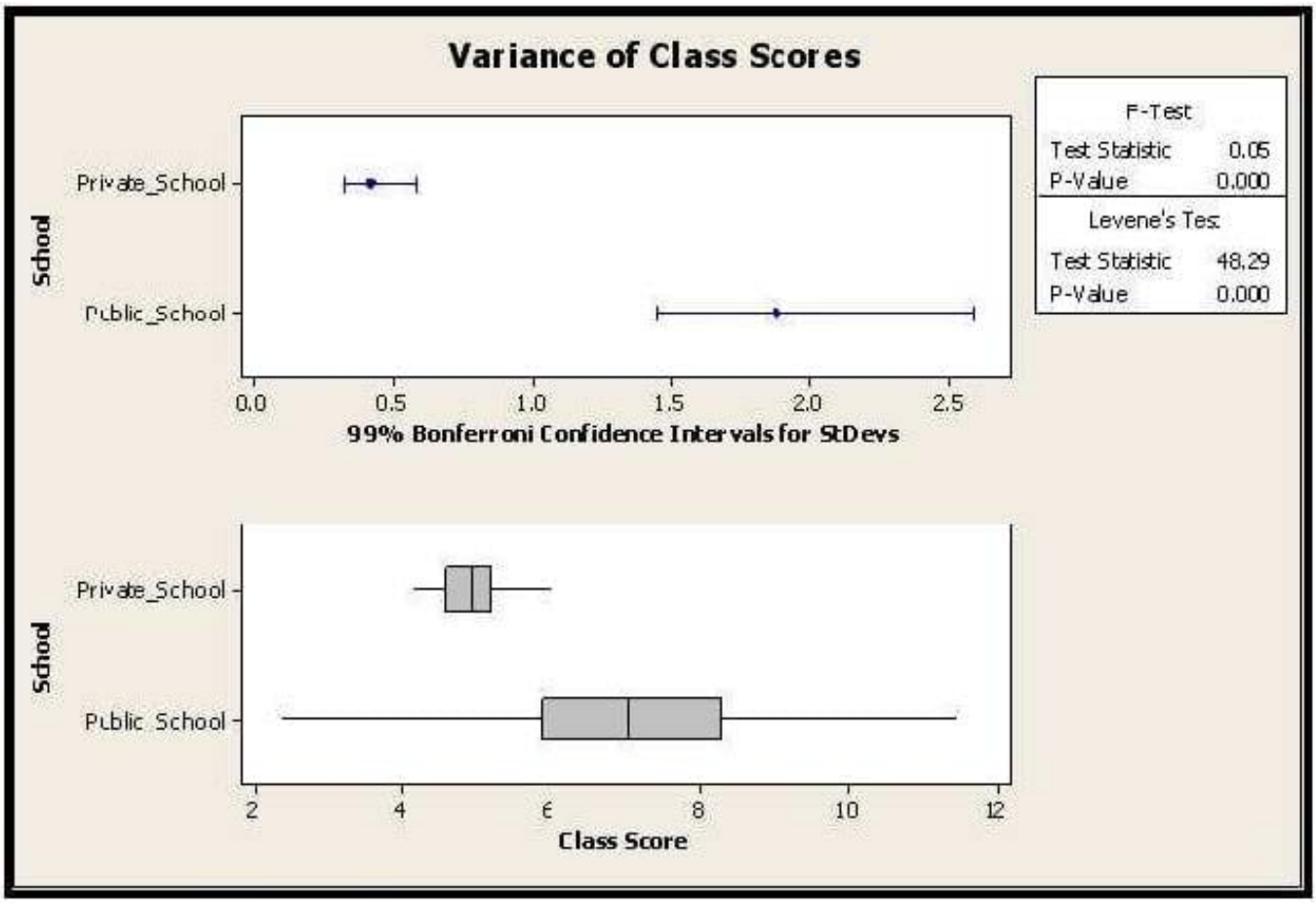
3-way interactions

D. The experiment has 8 experimental runs with the first factor at the high level

Correct Answer: C

QUESTION 5

From the variance F-test shown above, which of these conclusions is/are valid?



Test for Equal Variances: Class Score versus School

99% Bonferroni confidence intervals for standard deviations

School	N	Lower	StDev	Upper
Private_School	50	0.32753	0.42210	0.58233
Public_School	50	1.45338	1.87303	2.58404

F-Test (Normal Distribution)
Test statistic = 0.05, p-value = 0.000

A. The variance between the class score distribution is not significantly different

B. This test applies only to Normal Distributed data at 99 % confidence

C. The variance between the class score distribution is significantly different

D. There are not enough data points to make any statistical conclusions

Correct Answer: C

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