



# LSSMBB<sup>Q&As</sup>

Lean Six Sigma Master Black Belt

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### QUESTION 1

Range Charts are the technique used to determine if \_\_\_\_\_ are occurring within the subgroups of the SPC Charts.

- A. Common Causes
- B. Special inspections
- C. Unnatural forces
- D. Special Causes

Correct Answer: D

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### QUESTION 2

A Belt has determined that the inventory of repair parts at a rework station can be reduced by 45%. According to Cost of Poor Quality (COPQ) definitions inventory reduction would be considered \_\_\_\_\_.

- A. Soft Savings
- B. COPQ efficiency
- C. Median Savings
- D. Hard Savings

Correct Answer: D

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### QUESTION 3

The person who ultimately selects Little y\'s and vital x\'s, has influence and often authority over the process and connecting organization is the:

- A. Champion
- B. Sponsor
- C. LSS Leader
- D. Master Black Belt

Correct Answer: B

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### QUESTION 4

Lean Six Sigma process I product improvement suggests that the measure we use in our business is directly derived from which of the following sources?



- A. Voice of Technology
- B. Voice of Finance
- C. Voice of the Customer
- D. The Six Sigma Project Team

Correct Answer: C

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#### QUESTION 5

A measurement system has sufficient discrimination if:

- A. A measurement system should not discriminate
- B. The measurement unit is at most one-tenth of the six sigma spread of the total process variation
- C. You can get output to the second decimal point
- D. If the tool can be easily calibrated

Correct Answer: B

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