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QUESTION 1

Assessing process proportion as opposed to evaluating a process with respect to a set target can be done using which of these?

A. Process proportion equals some value range

B. Process proportion equals some desired value

C. Target is current

D. Proportion of the tail is equal

Correct Answer: B

QUESTION 2

Sally bought a blender from her local appliance store. When she changed blades the blender would not function. For the manufacturer this would be categorized as what type of cost?

A. Internal Failure Costs

B. External Failure Costs

C. Prevention Costs

D. Appraisal Costs

Correct Answer: B

QUESTION 3

Range Charts are the technique used to determine if Special Causes are occurring within the subgroups of the _____.

A. Histograms

B. SPC Charts

C. NP Charts

D. Pareto Charts

Correct Answer: B

QUESTION 4

Sally and Sara sell flower pots at their garage sale. Sally motivates Sara mentioning that they will sell a minimum of 22 pots per day if the outside temperature exceeds 60o F. From a sample, whose population is assumed to follow a Normal

Distribution, taken for 30 days at 60 degrees or more an average of 18.2 pots per day were sold with a Standard Deviation of 0.9 pots. What is the Z value for this sales process?

A. 1.23

B. 1.62

C. 2.11

D. 4.22

Correct Answer: D

QUESTION 5

If the production is for higher volume and monitoring and the Mean and variability is to be monitored for four machines producing product and the characteristic to be monitored is Variable Data, which SPC Chart is best to be selected?

A. Xbar-R Chart

B. Individual-MR Chart

C. NP Chart

D. CUSUM Chart

Correct Answer: A