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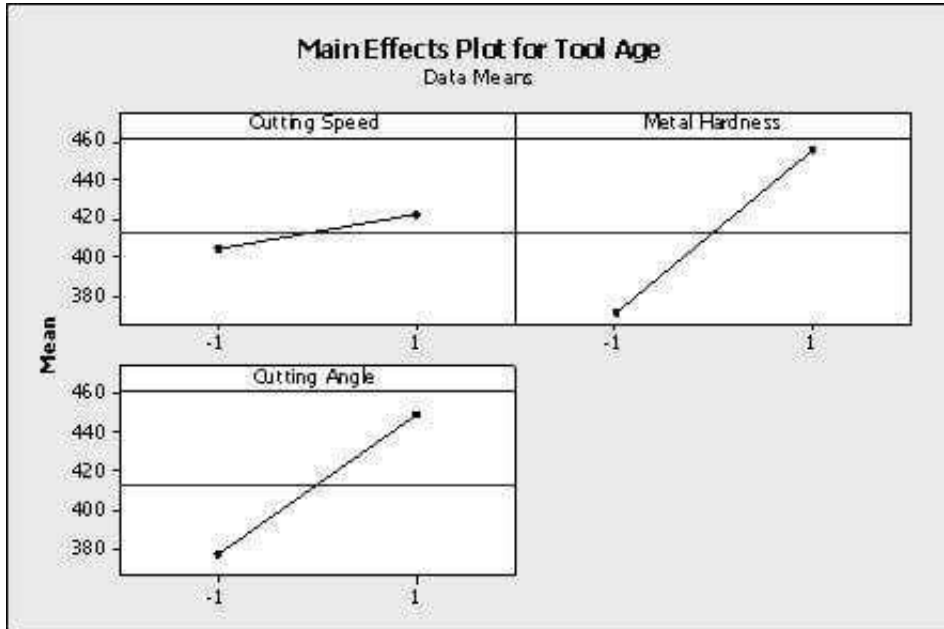
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QUESTION 1

Which statement(s) are correct about the DOE Factorial plot output here? (Note: There are 3 correct answers).



- A. Two factors were operated at 3 levels each
- B. The highest tool age was achieved with metal hardness at high level while keeping the cutting speed at the low level
- C. The design indicated above is a 32 factorial design
- D. The cutting speed and cutting angle are at the low level for the least tool age achieved
- E. All factors had 2 levels in the experiment

Correct Answer: BCE

QUESTION 2

With Measurement Systems Analysis (MSA), we want to determine how much of the variation in our data is due to:

- A. Variation in our measurement system
- B. Manufacturing Equipment
- C. Part to part variation
- D. Lot to lot variation

Correct Answer: A

**QUESTION 3**

To establish a sample size that will allow the proper overlap of distributions we do which of these?

- A. Multiply Alpha by 1.75
- B. Calculate one minus Beta
- C. Calculate Beta plus 2
- D. Multiply Beta by 3

Correct Answer: B

QUESTION 4

Determine the process improvement goal which would require the usage of the FORD-8D methodology.

- A. Improve Process Efficiency and Speed
- B. Develop New Processes
- C. Variation and Defect Reduction
- D. Special Cause Elimination

Correct Answer: D

QUESTION 5

Kanban establishes a means of monitoring production, conveyance and delivery information such that efficient flow is established. The method used by Kanban is to require a _____ before anything moves.

- A. Sign-off
- B. Signal
- C. Bell to ring
- D. Work order

Correct Answer: B

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