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Lean Six Sigma Master Black Belt

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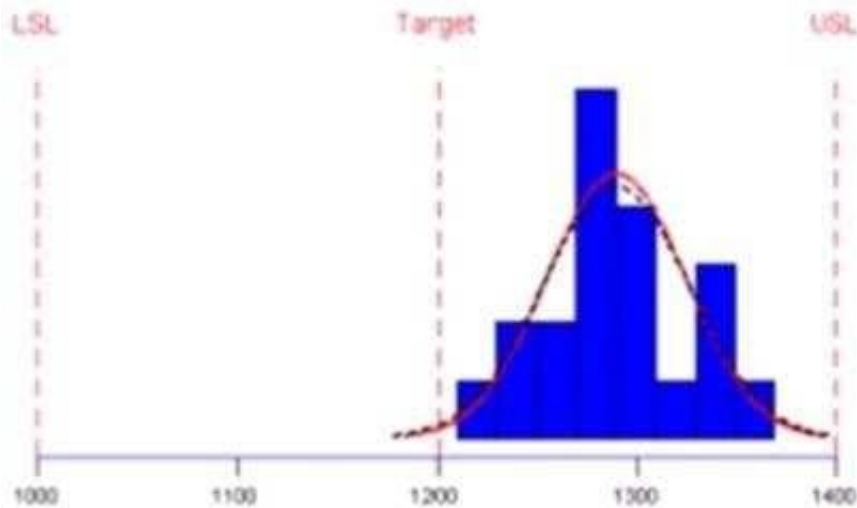## 100% Money Back Assurance

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QUESTION 1

A black belt is reviewing a process, as shown below. The specification limits are 1200 +1— 200. Which of the following is the best statement?

A. Cpk

B. Cp

C. Cpk = Cp

D. The process is on-target

Correct Answer: A

QUESTION 2

To establish a sample size that will allow the proper overlap of distributions we do which of these?

A. Multiply Alpha by 1.75

B. Calculate one minus Beta

C. Calculate Beta plus 2

D. Multiply Beta by 3

Correct Answer: B

QUESTION 3

If in an experiment all possible variable pairs sum to zero the design is Orthogonal.

A. True

B. False

Correct Answer: A

QUESTION 4

Kaizens or Kaikakus and Six Sigma projects are intended to create incremental process improvements versus breakthrough, significant improvements.

A. True

B. False

Correct Answer: B

QUESTION 5

Some of the sources for different types of error that can be quantified using Statistical Analysis are which of these?

A. Error in sampling

B. Bias in sampling

C. Error in measurement

D. All of the above

Correct Answer: D

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