



# IASSC Certified Lean Six Sigma Yellow Belt

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### **QUESTION 1**

For any set of data, the Mean is defined as the \_\_\_\_\_\_.

- A. Total number of data points
- B. Largest number in the data set
- C. Numerical average of all data
- D. Measurement based off a quarter of the sample size

Correct Answer: C

#### **QUESTION 2**

A 5 Why Analysis is used to help identify possible defect causes when which one of the below listed tools is created?

- A. Fishbone Diagram
- B. SIPOC
- C. X-Y Matrix
- D. Pareto Chart
- Correct Answer: A

#### **QUESTION 3**

The formula Y = f(Xn) is a method of expressing the concept that the output of a process is a function of all the ?

- A. Materials and labor
- B. Inputs to the process
- C. Line personnel and direct supervision
- D. Employees of the company

Correct Answer: B



# **QUESTION 4**

Lean focuses on analytical and statistical analysis to reduce variation in a process output.

A. True

B. False

Correct Answer: B

Reference: https://www.goskills.com/Lean-Six-Sigma

# **QUESTION 5**

Al bought a digital camera from his local electronics store. When he first used it he found the zoom lens function was inoperative because a gear was installed improperly. For the manufacturer of the camera this would be categorized as what type of cost?

- A. Internal Failure Cost
- **B.** Prevention Cost
- C. External Failure Cost
- D. Appraisal Cost
- Correct Answer: A

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