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QUESTION 1
Measurement System Analysis is a procedure used to quantify variation of the method or system used for taking measurements and used to assure usable data is collected.
A. True
B. False
Correct Answer: A
QUESTION 2
Which tool is best to utilize to assist in determining solution priorities?
A. Cost Benefit Analysis
B. Control Plan
C. FMEA
D. Response Plan
Correct Answer: C
QUESTION 3
The Pareto Chart is a tool that displays data that typically follows what ratio?
A. 70:30
B. 80:20
C. 90:10
D. 95:5
Correct Answer: B
QUESTION 4

With Measurement System Analysis we are concerned with Precision and ______ of the data to be

collected.



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A. Sensitivity		
B. Reliability		
C. Variability		
D. Accuracy		
Correct Answer: D		
Reference: http://www.six-sigma-ma	aterial.com/MSA.html	
QUESTION 5		
	ating waste is to minimize work activities that are ions to accomplish the correct things. This 5S to	
A. Standardizing		
B. Scheduling		
C. Sustaining		
D. Sorting		
Correct Answer: A		
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