



# ICYB<sup>Q&As</sup>

IASSC Certified Lean Six Sigma Yellow Belt

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### QUESTION 1

An important factor in a viable \_\_\_\_\_ is to determine who, when and to what level various personnel must be trained to maintain the improvements made to a process.

- A. Control Plan
- B. FMEA
- C. Standard Operating Procedure
- D. Process Map

Correct Answer: C

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### QUESTION 2

To reduce the people or operator introduced defects into a process it is best if a Belt can design and implement a means of \_\_\_\_\_ into the process.

- A. Measurement automation
- B. Operator alertness
- C. Full Automation
- D. Constant supervision

Correct Answer: C

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### QUESTION 3

The "Method" category of Root Causes on a Fishbone Diagram is primarily used to generate ideas as to the possible causes for defects by the \_\_\_\_\_.

- A. Inventory management
- B. Effects of the environment
- C. Way work is done
- D. Parts or forms used

Correct Answer: C

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#### QUESTION 4

SIPOC stands for Suppliers, \_\_\_\_\_, Process, Output and Customers.

- A. Inventory
- B. Investment
- C. Inputs
- D. Indicators

Correct Answer: C

Reference: <https://en.wikipedia.org/wiki/SIPOC>

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#### QUESTION 5

Stability, Bias and Linearity define the \_\_\_\_\_ of a Measurement System.

- A. Sensitivity
- B. Repeatability
- C. Accuracy
- D. Precision

Correct Answer: C

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