



IASSC Certified Lean Six Sigma Green Belt

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### **QUESTION 1**

Which element of waste best describes the cost of a resource being in the queue?

- A. Waiting
- B. Motion
- C. Inventory
- D. Correction

Correct Answer: A

#### **QUESTION 2**

Significant variation in process performance is a consequence of several causes that can be classified using terminologies shown here. (Note: There are 2 correct answers).

- A. Common
- B. Random
- C. Uneducated
- D. Special
- E. Vital
- Correct Answer: AD

#### **QUESTION 3**

Measurement error is defined as the effect of all sources of measurement variability that caused an observed or measured value to deviate from the \_\_\_\_\_.

- A. Standard Deviation
- B. Mean
- C. Median
- D. True value

Correct Answer: D

## **QUESTION 4**

Cost of Poor Quality (COPQ) can be classified as Tangible (Visible) Costs and Hidden Costs.



- A. True
- B. False

Correct Answer: A

## **QUESTION 5**

The deviation of the measured value from the actual value is known as \_\_\_\_\_\_.

- A. Bias
- B. Linearity
- C. Repeatability
- D. Movement
- Correct Answer: A

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