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IASSC Certified Lean Six Sigma Green Belt

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**QUESTION 1**

Examples of Mistake Proofing for a laptop computer include which of these? (Note: There are 2 correct answers).

- A. USB connection for a mouse
- B. Open/Close button for CD Drive
- C. Battery alignment pins
- D. On/Off switch for computer

Correct Answer: AC

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**QUESTION 2**

The purpose of a Process Map is to identify the complexity of the process and to record all actions and decision points in the process.

- A. True
- B. False

Correct Answer: A

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**QUESTION 3**

A Belt gathered the following defect data for a shoe production line and wanted to assemble it into a Pareto Chart. The correct order from left to right in the chart would be:

Data: Cutting38 Forming17 Stitching56 Sealing42

- A. Forming, Sealing, Cutting, Stitching
- B. Sealing, Stitching, Forming, Cutting
- C. Stitching, Sealing, Cutting, Forming
- D. Forming, Cutting, Sealing, Stitching

Correct Answer: C

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**QUESTION 4**

As a type of measurement error, Linearity describes a change in accuracy through the expected operating range of the measurement instrument.

- A. True



B. False

Correct Answer: A

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#### QUESTION 5

Hypothesis Testing can help avoid high costs of experimental efforts by using existing data.

A. True

B. False

Correct Answer: A

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