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**QUESTION 1**

The reported Cpk for a process with an average of 94 units, a spread of 22 units and upper and lower specification limits of 125 and 80 units would be?

- A. 0.64
- B. 1.27
- C. 1.84
- D. 2.12

Correct Answer: B

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**QUESTION 2**

The Standard Deviation for the distribution of Means is called the \_\_\_\_\_ and approaches zero as the sample size reaches 30.

- A. Standard Error
- B. Mean Deviation
- C. Mean Spread
- D. Mean Error

Correct Answer: A

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**QUESTION 3**

The Z score is a measure of the distance in Standard Deviations of a sample data point from the Median of the sample population.

- A. True
- B. False

Correct Answer: B

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**QUESTION 4**

The term FMEA is an abbreviation for Failures Measure Effective Automation.

- A. True
- B. False



Correct Answer: B

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#### QUESTION 5

The 5 Why Analysis is only useful if the possible independent variable can be broken down into five possible causes.

- A. True
- B. False

Correct Answer: B

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