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QUESTION 1

When creating a Cause and Effect Diagram the team needs to continually broaden their view as well as drill down until they identify all the potential _____ impacting their process.

A. Line operators

B. Root Causes

C. Inventory issues

D. Customer requests

Correct Answer: B

QUESTION 2

Which of these statements describe an undesirable situation when implementing SPC? (Note: There are 2 correct answers).

A. The lower Control Limit for the R chart is equal to zero

B. The Control Limits are wider than the customer specification limits

C. A process is in Statistical Control before implementation of SPC

D. Attempt to use SPC for tracking transaction times at a warehouse

E. Indication of the specification limits on the Control Chart

Correct Answer: BE

QUESTION 3

In order to standardize project savings financial calculation such project benefits can be compared the financial savings are typically calculated over what period of time?

A. 12 months

B. 24 months

C. The remainder of the calendar year

D. The remainder of the fiscal year

Correct Answer: A

QUESTION 4

Multiple Linear Regressions (MLR) is best used when which of these are applicable? (Note: There are 3 correct answers).

A. Non-linear relationships between the inputs X\\'s and output Y

B. Uncertainty in the slope of the linear relationship between an X and a Y

C. Relationships between Y (output) and more than one X (Input)

D. Preventing the use of a Designed Experiment if unnecessary

E. We assume that the X\\'s are independent of each other

Correct Answer: CDE

QUESTION 5

Inferential Statistics is largely about Significance. There are both Practical and _____ Significance to consider during an analysis of data in a Lean Six Sigma project.

A. Problematic

B. Impractical

C. Usable

D. Statistical

Correct Answer: D

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