



# ICGB<sup>Q&As</sup>

IASSC Certified Lean Six Sigma Green Belt

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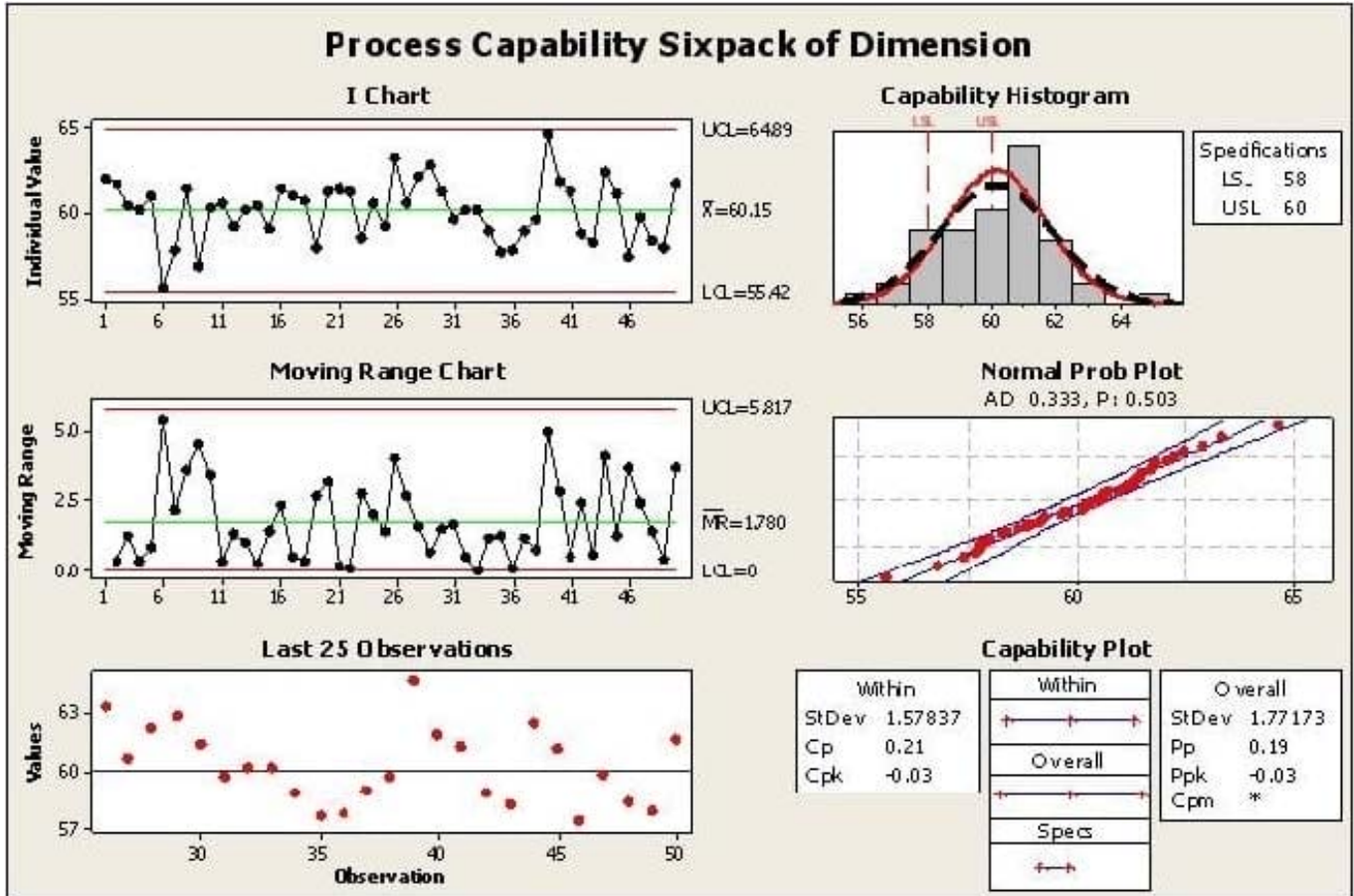
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### QUESTION 1

After reviewing the Capability Analysis shown here select the statement(s) that are untrue.



- A. The process is properly assumed to be a Normal process
- B. The Mean of the process moving range is 1.78
- C. The process is out of Control
- D. This Capability Analysis used subgroups
- E. Majority of the dimensional values are outside of the tolerance than within

Correct Answer: A

### QUESTION 2

A Belt experienced an Alpha of .05 and a Beta of .10 and knew these are the most common risk levels when running a Statistical test.

- A. True



B. False

Correct Answer: A

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### QUESTION 3

When constructing a Fishbone Diagram using the \_\_\_\_\_ approach is the most classic arrangement.

A. 6M

B. 4M

C. 5M

D. Alphabetical

Correct Answer: A

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### QUESTION 4

Lean focuses on the sequence of activities and work required to produce a product or a service. This flow is called a \_\_\_\_\_.

A. Value-add Flow

B. Production Map

C. Value Stream

D. Operating Procedure

Correct Answer: C

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### QUESTION 5

Six Sigma refers to a process whose output has at least 80% of its data points within +/- 6 Standard Deviations from the Mean.

A. True

B. False

Correct Answer: B

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