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**QUESTION 1**

Which element of waste best describes "the cost of an idle resource"?

- A. Waiting
- B. Motion
- C. Inventory
- D. Correction

Correct Answer: A

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**QUESTION 2**

Nominal Scale data consists of names, labels or categories and cannot be arranged in any mathematical ordering scheme. Complex arithmetic functions cannot be easily applied to Nominal Data:

- A. True
- B. False

Correct Answer: A

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**QUESTION 3**

According to a manager it takes an average weekday commute of 39 minutes with a Standard Deviation of 7 minutes for the employees to get to work while they use their personal vehicles for their office commute while the management set a policy of not more than 40 minutes for their daily one-way commute. A survey conducted one day on 70 employees showed an average of 34 minutes commuting time using the metro public transportation system with a Standard Deviation of 21 minutes. If the Standard Deviation is uncontrollable then the other option to increase the probability of coming in on time via personal vehicles to work could be \_\_\_\_\_?

- A. Increase the average time of commute
- B. Maintain the average time of commute and change route to work
- C. Reduce average commute time to work by departing earlier
- D. Change policy at work and request for flexible times based on location

Correct Answer: C

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**QUESTION 4**

Contingency Tables are used to perform which of these functions?

- A. Illustrate one-tail proportions



- B. Analyze the "what if" scenario
- C. Contrast the Outliers under the tail
- D. Compare more than two sample proportions with each other

Correct Answer: D

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#### QUESTION 5

A Stable process is a process whose output is consistent over time. A primary tool used to analyze Stability would be a \_\_\_\_\_.

- A. Data Forward Plot
- B. Bag Plot
- C. Min/Max Plot
- D. Time Series Plot

Correct Answer: D

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