



# ICGB<sup>Q&As</sup>

IASSC Certified Lean Six Sigma Green Belt

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**QUESTION 1**

\_\_\_\_\_ Distributions occur when data comes from several sources that are supposed to be the same yet are not.

- A. Skewed
- B. Bimodal
- C. Gaussian
- D. Tri-peaked

Correct Answer: A

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**QUESTION 2**

With the use of Statistics we define the population to be a large enough sample set of data such that you can analyze it and draw conclusions as to all of the data.

- A. True
- B. False

Correct Answer: B

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**QUESTION 3**

Which of the following is used to test the significance for the analysis of a Variance Table?

- A. t Test
- B. F Test
- C. Chi Square Test
- D. Acid Test

Correct Answer: B

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**QUESTION 4**

A Belt will occasionally do a quick experiment referred to as an OFAT which stands for \_\_\_\_\_.

- A. Only a Few Are Tested
- B. Opposite Factors Affect Technique
- C. One Factor At a Time



D. Ordinary Fractional Approach Technique

Correct Answer: C

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#### QUESTION 5

Which of these are correct if Cpk Upper is 2.0 and Cpk Lower is 1.0?

- A. The process is not stable.
- B. The process is shifted to the left.
- C. Cpk must be reported as 1.0.
- D. The process Mean is 1.5.

Correct Answer: C

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