# ICBB<sup>Q&As</sup>

IASSC Certified Lean Six Sigma Black Belt

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QUESTION 1
What is the meaning of 'Kai
Correct Answer: A
QUESTION 2
Who developed the 5Whys method?
A. Sakichi Toyoda
B. Kaoru Ishikawa
C. Shigeo Shingo
D. Philip Crosby
Correct Answer: A
QUESTION 3
Two of the key deliverables for the Measure Phase are a robust description of the process and its flow and an assessment of the Measurement System.
A. True
B. False
Correct Answer: A
QUESTION 4
A valuable tool to use during the Measure Phase to show material and information flow throughout an entire process is the
A. Value Stream Map
B. FMEA
C. Pareto Chart

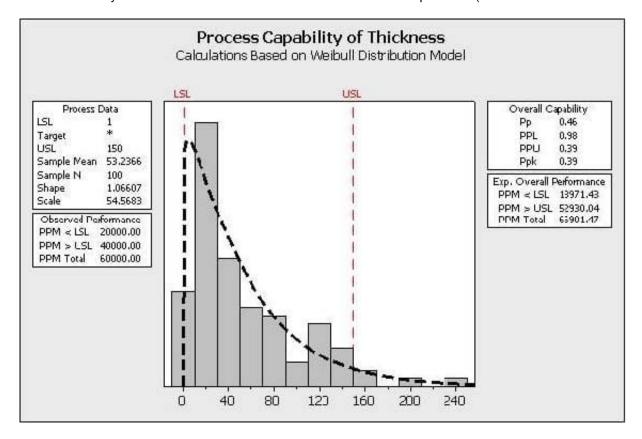
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D. Standard Operating Procedure

Correct Answer: A

#### **QUESTION 5**

Review the analysis shown here. Which statements are true about the process? (Note: There are 3 correct answers).



- A. The initial focus for this project would be to determine why the thicknesses are so frequently too low
- B. The majority of the process is closer to the lower specification limit
- C. This process is described with the Weibull Distribution
- D. The process has more problems with Variation than Centering
- E. The process follows a non-normal distribution with the given data

Correct Answer: BDE

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