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QUESTION 1

During the _____ phase of 5S is when we might implement a Red Tag program.

- A. Straightening
- B. Standardizing
- C. Shining
- D. Sorting

Correct Answer: D

QUESTION 2

Which of the following charts does not have fixed control limits?

- A. X-bar and R
- B. I-MR
- C. c
- D. u

Correct Answer: D

QUESTION 3

In a Fishbone Diagram the 6M's stand for Methods, _____, Machine, Man, Mother Nature and Materials.

- A. Measurements
- B. Merger
- C. Management
- D. Medical

Correct Answer: A

QUESTION 4

From the variance F-test shown above, which of these conclusions is/are valid?

- A. The variance between the class score distribution is significantly different



- B. The variance between the class score distribution is not significantly different
- C. This test applies only to Normal Distributed data at 99 % confidence
- D. This test applies only to Non-normal Data at 99 % confidence
- E. There are not enough data points to make any statistical conclusions

Correct Answer: A

QUESTION 5

Identify the Six Sigma tools and methodologies used to achieve the standard breakdown process.

- A. Survey
- B. Decomposition and integration
- C. Benchmarking
- D. Market research

Correct Answer: C

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