# ICBB<sup>Q&As</sup>

IASSC Certified Lean Six Sigma Black Belt

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QUESTION 1	
Relative to a Design of Experiments the termother.	refers to variables being a linear combination of each
A. Mirror Image	
B. Directly Parallel	
C. Collinear	
D. None of the above	
Correct Answer: C	
QUESTION 2	
The two types of data that can be used in Statistical Analysis at	re Attribute and Variable.
A. True B. False	
Correct Answer: A	
QUESTION 3  If you can Poka-Yoke a defect out of the process entirely then y in the defect.	ou do not need use SPC on the characteristic of interest
A. True	
B. False	
Correct Answer: A	
QUESTION 4	
Since Normality is required if we intend to use the data collecte must determine if the P-value is	d as a predictive tool. To test for Normality of data we
A. Equal to 0.05	
B. Less than 0.05	
C. Greater than 0.05	



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D. Greater than 0.5

Correct Answer: C

### **QUESTION 5**

The primary objective in removal of waste is to improve the Order Production Cycle where the time from to the time of receipt of payment is compressed.

- A. Shift start
- B. Product development
- C. Receipt of an order
- D. New fiscal year

Correct Answer: C

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