



IASSC Certified Lean Six Sigma Black Belt

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### **QUESTION 1**

Appropriate measures means that measurements are \_\_\_\_\_.

- A. Representative
- B. Sufficient
- C. Contextual
- D. Relevant
- E. All of these answers are correct

Correct Answer: E

#### **QUESTION 2**

For her injection molding project a Belt needed to track the percentage of defectives of a particular sample set so she used a \_\_\_\_\_\_ to display the data?

- A. Individual Chart
- B. C Chart
- C. Xbar Chart
- D. P Chart
- Correct Answer: D

### **QUESTION 3**

Which of the following tools is not used to eliminate or prevent wastes?

- A. Kanban
- B. 5S
- C. Brainstorming
- D. Poka-yoke
- Correct Answer: C



# **QUESTION 4**

Which of the following tools incorporates statistical analysis in determining time estimates?

- A. CPM
- B. QFD
- C. PERT
- D. Gantt chart

Correct Answer: C

## **QUESTION 5**

Which of the following is not an example of automated gauges?

- A. Thermistor
- B. Flow meter
- C. Automatic rain gauge
- D. Slide caliper
- Correct Answer: D

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