



# ICBB<sup>Q&As</sup>

IASSC Certified Lean Six Sigma Black Belt

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**QUESTION 1**

A Process Map is created in order that a Belt can \_\_\_\_\_.

- A. Follow the product to the end
- B. Get the line people's names correct
- C. Capture all the activities comprising the process
- D. Manage the input inventory delivery schedule

Correct Answer: C

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**QUESTION 2**

Which among the following is used to display information in the workplace?

- A. Poka-yoke
- B. TPM
- C. Visual Factory
- D. SMED

Correct Answer: C

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**QUESTION 3**

Identify the incorrect statement.

- A. Parametric method uses the normality assumption
- B. Non parametric method does not use any normality assumptions
- C. Non parametric test results are more robust against violation of assumptions
- D. Non parametric tests provide greater power than parametric tests with equal sample sizes when assumptions are met

Correct Answer: B

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**QUESTION 4**

A Belt working in a supply chain environment has to make a decision to change suppliers of critical raw materials for a new product upgrade. The purchasing manager is depending on the Belt's effort requiring that the average cost of an internal critical raw material component be less than or equal to \$4,200 in order to stay within budget. Using a sample of 35 first article components, a Mean of the new product upgrade price of \$4,060, and a Standard Deviation of \$98 was



estimated. The Alternative Hypothesis in the above example is?

- A. The Standard Deviation is equal to \$300.
- B. The Mean is less than \$4,320.
- C. The Mean is equal to \$4,060.
- D. The Mean is less than \$4,200.
- E. The Mean is greater than \$ 4,200.

Correct Answer: E

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#### QUESTION 5

Those people who have a interest in the outputs of a process are known as \_\_\_\_\_.

- A. Stakeholders
- B. Senior management
- C. Co-workers
- D. Process owners

Correct Answer: A

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