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QUESTION 1

With Measurement System Analysis we are concerned with two issues that impact the potential variability of the data. They are _____.

- A. Precision and Accuracy
- B. Reliability and Repeatability
- C. Error and Spread
- D. Sensitivity and Deflection

Correct Answer: A

QUESTION 2

In a good Measurement System the most variation will be with part-to-part measurements.

What should you do if the majority of variation is associated with the Gage RandR assuming the gage is technically capable?

- A. Focus on fixing the Repeatability and Reproducibility of the measurement device
- B. Purchase a new machine
- C. Focus on trimming the Part-to-Part variation
- D. Run another MSA test with the machine

Correct Answer: A

QUESTION 3

Which of the following is not an example of automated gauges?

- A. Thermistor
- B. Flow meter
- C. Automatic rain gauge
- D. Slide caliper

Correct Answer: D



QUESTION 4

A valid Multiple Linear Regression (MLR) is characterized by all of these except?

- A. It is an assumption that the X's (inputs) are not correlated to each other
- B. The X's (inputs) are assumed to be independent of each other
- C. The Residuals from MLR analysis have to be Normally Distributed
- D. MLR is conducted based on a deliberate form of experimentation
- E. It is not possible to evaluate interactions in a MLR analysis

Correct Answer: D

QUESTION 5

Fractional Factorial designs are used to reduce the time and cost of experiments because the _____ has been lowered.

- A. Number of data measurement points
- B. Number of runs
- C. People involved
- D. Output summary

Correct Answer: B

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