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QUESTION 1

The Control Limits width varies if the sample size varies for which type of chart?

- A. P Charts
- B. NP Charts
- C. Xbar-R Charts
- D. Time Series Charts

Correct Answer: A

QUESTION 2

When we compare short-term and long-term Capability which of these is true?

- A. Cp is better for the short term
- B. Both short-term and long-term performance are alike
- C. Performance tends to improve over time
- D. Cp is better for the long-term

Correct Answer: A

QUESTION 3

Which of the following is not considered as an activity that is part of the 'business process management

Correct Answer: B

QUESTION 4

To be an effective Lean Six Sigma practitioner one must understand the difference between _____.

- A. ANOVA and the Analysis of Variance
- B. Nonparametric tests and tests of Non-normal Data
- C. Practical and Statistical significance
- D. F-test and test of variances of 2 samples



Correct Answer: C

QUESTION 5

If a Belt needed to model the data for the number of weaves in section of carpet fabric she would use the _____ Distribution approach.

- A. Poisson
- B. Extended
- C. Exponential
- D. Weibull

Correct Answer: A

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