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QUESTION 1

Why randomize runs in an experimental design.

Correct Answer: Randomization is done in experimental designs to remove the effects of lurking variables.

QUESTION 2

Flowcharting of activities and systems is most helpful in detecting:

A. Inappropriate use of resources

B. Deficiencies in the organizational structure

C. FMEA risk areas

D. Improper use of statistical methods

Correct Answer: A

QUESTION 3

Create an operational definition for "12 pound bar" that results in attribute data.

Correct Answer: Check the answer in explanation.

Criteria: Select a bar from inventory. Place it on a digital scale. If the digital readout is between 11.999 and 12.001, inclusive, then the bar is classified as 12 pounds. If the digital readout is not between 11.999 and 12.001, inclusive, then the

bar is classified as not 12 pounds.

Test: Select a particular bar and put it on the scale. Record the digital readout. Decision:

If 11.999 ? digital readout ? 12.001, then bar = 12 pounds.

If digital readout 12.001, then bar ? 12 pounds.

QUESTION 4

Arithmetic average of a set of values.

A. Median

B. Sample

C. Mode

D. Mean

Correct Answer: D

QUESTION 5

Which of the following control charts is used to monitor discrete data?p

A. p

B. I and mR

C. X

D. X and R

Correct Answer: A