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Six Sigma Green Belt

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**QUESTION 1**

The Lean Principle action in the 5S approach that deals with having those items needed regularly at hand and those items need less regularly stored out of the way is known as _____.

- A. Shining
- B. Standardizing
- C. Sustaining
- D. Sorting

Correct Answer: D

QUESTION 2

The purpose of "rolled throughput yield" in the six sigma define step would include all of the following, EXCEPT:

- A. Spotting significant differences in yield
- B. Providing a baseline metric
- C. Using the calculation for customer analysis
- D. Analyzing a process flow for improvement ideas

Correct Answer: C

QUESTION 3

The proper functioning of a Visual Factory is dependent upon which of these?

- A. Technically skilled workers
- B. Work space with active 5S
- C. Availability of visual tools
- D. Breakthrough projects

Correct Answer: C

QUESTION 4

Possible results of a random experiment.

- A. Standard Deviation



B. Elementary Outcomes

C. Discrete Data

D. Sample Size

Correct Answer: B

QUESTION 5

Construct a control chart from the following data.

Correct Answer: Check the answer in explanation.

Day	Number of Entries Inspected	Number of Defective Entries	Fraction of Defective Entries
1	200	6	0.03
2	200	6	0.03
3	200	6	0.03
4	200	5	0.025
5	200	0	0
6	200	0	0
7	200	6	0.03
8	200	14	0.07
9	200	4	0.02
10	200	0	0
11	200	1	0.005
12	200	8	0.04
13	200	2	0.01
14	200	4	0.02
15	200	7	0.035
16	200	1	0.005
17	200	3	0.015
18	200	1	0.005
19	200	4	0.02
20	200	0	0
21	200	4	0.02
22	200	15	0.075
23	200	4	0.02
24	200	1	0.005
Totals	4800	102	