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QUESTION 1					
Which of the items listed do not define what an X-Y Diagram is?					
A. Created for every project					
B. Based on team\\'s collective opinions					
C. Updated whenever a parameter is changed					
D. Used to show each step in a process					
E. A living document throughout project lifecycle					
Correct Answer: D					
QUESTION 2					
If the production is for higher volume and monitoring and the Mean and variability is to be monitored for four machines producing product and the characteristic to be monitored is Variable Data, which SPC Chart is best to be selected?					
A. Xbar-R Chart					
B. Individual-MR Chart					
C. NP Chart					
D. CUSUM Chart					
Correct Answer: A					
QUESTION 3					
Which of these graphical presentations displays the values of each individual reading?					
A. Histogram					
B. Box Plot					
C. Stem and Leaf Plot					
D. X-Y Diagram					
Correct Answer: C					
QUESTION 4					

Data that can be measured on a continuum and has meaningful decimal subdivisions are _____ data.



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- B. Surplus
- C. Discrete
- D. Variable

Correct Answer: A

QUESTION 5

A fundamental rule is that both Standard Deviation and Variance can be added.

- A. True
- B. False

Correct Answer: B

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