



Six Sigma Black Belt Certification - CSSBB

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## **QUESTION 1**

Using this data calculate the percentage of DPU.

Data: 763 defects, 18,000 units.

A. 2.12

B. 3.42

C. 4.24

D. 5.72

Correct Answer: C

#### **QUESTION 2**

For Attribute Data, Process Capability is defined as the average proportion of nonconforming products.

A. True

B. False

Correct Answer: A

### **QUESTION 3**

Assessing process proportion as opposed to evaluating a process with respect to a set target can be done using one or more of these. (Note: There are 2 correct answers).

- A. Process proportion equals some desired value
- B. Process proportion equals some value range
- C. Target is current
- D. When we deal with Attribute type data
- E. Proportion of the tail is equal

Correct Answer: AD

#### **QUESTION 4**

The Japanese born function of a Kaizen event utilizes a specific, step-by-step approach meant to bring about major changes to a process.

A. True



B. False

Correct Answer: A

# **QUESTION 5**

Early in a project a Belt will want to begin to identify and evaluate risk factors for the subject process and will therefore begin building a(n) \_\_\_\_\_\_.

A. FMEA

**B. SIPOC** 

C. X-Y Diagram

D. Team Charter

Correct Answer: A

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