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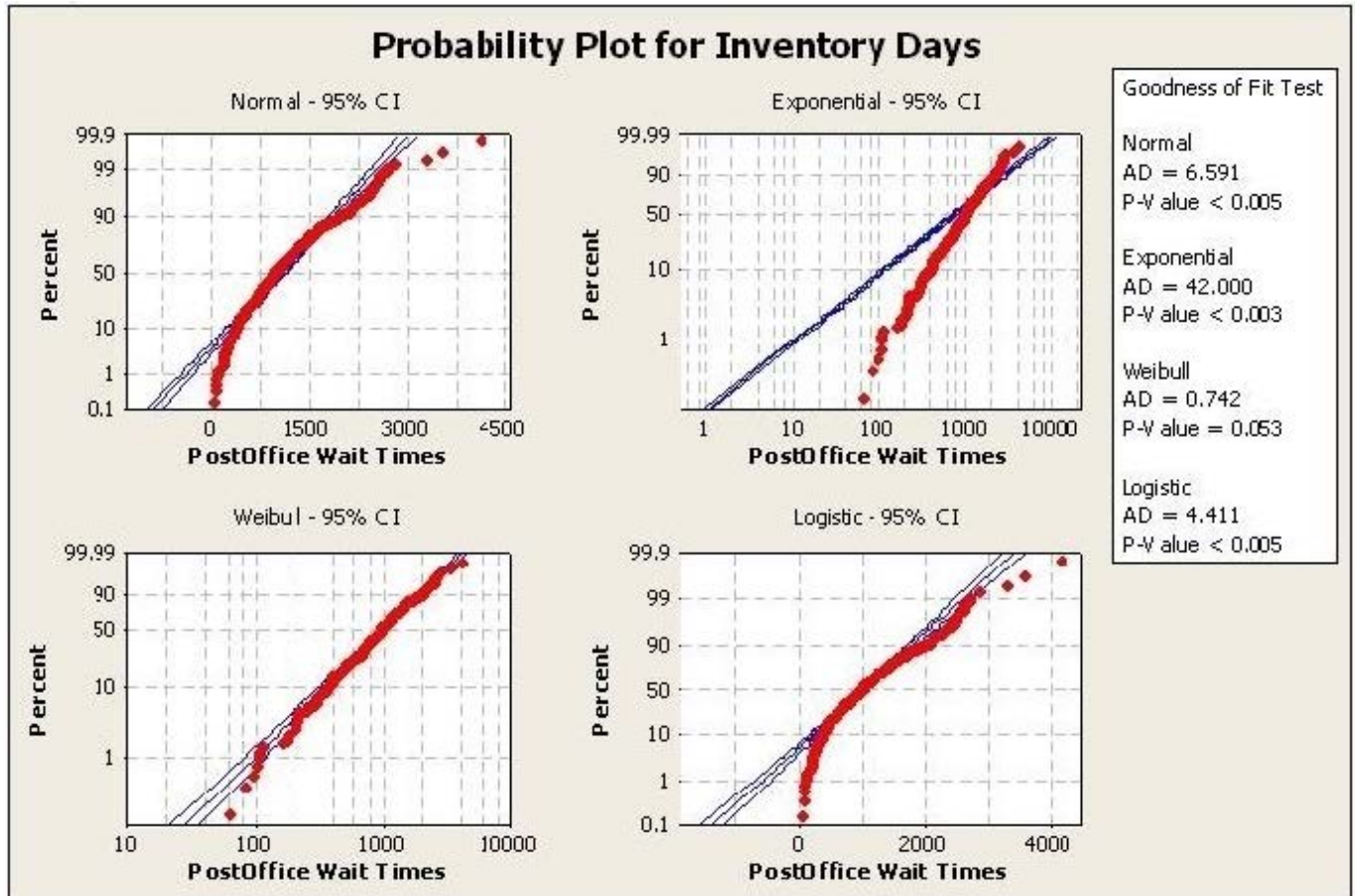
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QUESTION 1

A Lean Six Sigma project is attempting to reduce inventory days. The Process Capability will be monitored as part of the Control Phase to track the sustainability of the improvement.

Which distribution type is best used for performing the Capability Analysis?

A. Weibull Distribution

B. Normal Distribution

C. Exponential Distribution

D. Logistic Distribution

E. Gaussian Distribution

Correct Answer: A

QUESTION 2

Using this data calculate the percentage of DPU.

A. 2.74

B. 3.23

C. 4.56

D. 5.93

Correct Answer: B

QUESTION 3

The _____ is the most frequently occurring value in a distribution of data.

A. Median

B. Mean

C. Center Point

D. Mode

Correct Answer: D

QUESTION 4

To establish a sample size that will allow the proper overlap of distributions we do which of these?

A. Multiply Alpha by 1.75

B. Calculate one minus Beta

C. Calculate Beta plus 2

D. Multiply Beta by 3

Correct Answer: B

QUESTION 5

Fractional Factorial, _____and Response Surface Method are types of planned experiments.

A. Multi-Vari Analysis

B. Baldridge Channels

C. One Factor at a Time or OFAT

D. Factorial Design

Correct Answer: D

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