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**QUESTION 1**

The distribution of a characteristic is negatively skewed. The sampling distribution of the mean for large samples is:

- A. Negatively skewed.
- B. Approximately normal.
- C. Positively skewed.
- D. Lognormal.

Correct Answer: B

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**QUESTION 2**

Which of the following tools can provide a ranking of things to be done?

- A. Measles charts.
- B. Cause and effect diagram.
- C. Scatter diagram.
- D. Checklist.

Correct Answer: D

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**QUESTION 3**

Which of the following actions or techniques is MOST useful in determining the original fundamental cause of a product or process nonconformance?

- A. Continuous improvement.
- B. Pareto analysis.
- C. Root cause analysis.
- D. Preventive action.

Correct Answer: C

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**QUESTION 4**

A process is turning out end items that have defects of type A or type B or both. If the probability of type A defect is 0.1 and of a type B is 0.2, the probability that an end item will have no defect is

- A. 0.7



B. 0.30

C. 0.72

D. 0.68

Correct Answer: C

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#### QUESTION 5

An improvement in quality costs is MOST clearly indicated when:

A. Appraisal and failure costs drop.

B. Prevention costs increase.

C. Total quality costs fall below 15% of total sales.

D. Management objectives are met.

Correct Answer: D

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