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QUESTION 1

Which of the following problem-solving tools is a column graph which displays a static picture of the process?

- A. Pareto chart.
- B. Control chart.
- C. Histogram.
- D. Cause and effect diagram.

Correct Answer: C

QUESTION 2

A pre-award evaluation of a supplier's quality system capability should NOT include consideration of

- A. The supplier's product-quality history.
- B. The supplier's geographical location.
- C. The supplier's implementation of quality manual procedures.
- D. The supplier's skills in quality control techniques.

Correct Answer: B

QUESTION 3

Which of the following distributions models events that have 2 possibilities on each trial?

- A. Normal.
- B. Poisson.
- C. Binomial
- D. gamma.

Correct Answer: C

QUESTION 4

The following measurements for a sample with dimension X are representative of a process known to be in statistical control

42, 52, 64, 45, 53, 56, 70, 57, 49, 62



Which of the following values BEST approximates the upper and lower control limits of the process capability.

- A. 81 and 29
- B. 59 and 51
- C. 64 and 46
- D. 70 and 42

Correct Answer: A

QUESTION 5

An operation requires shipments from your vendor of small lots of fixed size. The attribute sampling plan used for receiving inspection should have its OC curve developed using

- A. The binomial distribution.
- B. The Gaussian (normal) distribution.
- C. The Poisson distribution.
- D. The hypergeometric distribution.

Correct Answer: D

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