



# CQE<sup>Q&As</sup>

Quality Engineer Exam

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**QUESTION 1**

A bin contains 40 pills with a weight of 3.1 gm. each, 30 pills weighing 3.2 gms each and 10 pills weighing 3.3 gms each. The weight of an average pill is found from

$$A. \quad \frac{3.1 + 3.2 + 3.3}{3}$$

$$B. \quad \frac{(3.1)(40) + 3.2(30) + 3.3(10)}{3}$$

$$C. \quad \frac{(3.1 + 3.2 + 3.3)(10 + 30 + 40)}{80}$$

$$D. \quad \frac{(3.1)(40) + 3.2(30) + 3.3(10)}{80}$$

A. Option A

B. Option B



C. Option C

D. Option D

Correct Answer: D

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### QUESTION 2

Which of the following quality system provisions is of the greatest concern when preparing an audit checklist for a vendor qualification system audit?

A. Drawing and print control.

B. Makeup of the MRB

C. Training level of inspectors.

D. Calibration of test equipment.

Correct Answer: D

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### QUESTION 3

The AQL for a given sampling plan is 1% this means that

A. The producer takes a small risk of rejecting product which is 1% defective or better.

B. All accepted lots are 1% defective or better.

C. All lots are 1% defective or better.

D. The average quality level of the plan is 1%.

Correct Answer: A

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### QUESTION 4

Failure mode, effect, and criticality analysis, (FMECA) is primarily for the purpose of

A. Learning as much about the item as possible after qualification test.

B. Determining the way an item will most likely fail to help obtain design and procedural safeguards against such failures.

C. Determining, by extensive analysis, the reliability of an item.

D. Determining the cause of a failure, by dissecting the item, to help obtain corrective action.

Correct Answer: B

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### QUESTION 5

What percentage of the area under the standard normal curve is included within (+/-) 1.5 standard deviations from 0?

A. 0.8664

B. 0.7500

C. 0.6680

D. 0.9332

Correct Answer: A

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