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**QUESTION 1**

Six Sigma is a term used to indicate that there are 6 Standard Deviations below and above the process Mean and within upper and lower specification limits.

- A. True
- B. False

Correct Answer: A

QUESTION 2

When describing a process being considered for cycle time reduction, the existing process flows are known as a:

- A. Activity network diagram (AND)
- B. Dynamic pull chart
- C. Key operation points (KOPS)
- D. Current state map

Correct Answer: D

QUESTION 3

The ROI for a project is a measurement metric that stands for _____ and is one of the methods used to measure the success of a Lean Six Sigma project.

- A. Return on Investment
- B. Recognition of Innovation
- C. Recovery of Investment
- D. Return on Inventory

Correct Answer: A

QUESTION 4

If a Six Sigma project was to reduce repair station inventory and the team found the inventory was creeping up over time which Lean tools should be considered in the Control Phase to reestablish and sustain the project success?

- A. Review the Visual Factory to assure inventory in excess of desired visible
- B. Improve the lighting to assure adequate visibility



C. Analyze data from supplier deliveries

D. Reword the standardized work instructions to use active verbs and not passive phrases

Correct Answer: A

QUESTION 5

The Standard Deviation for the distribution of Means is called the _____ and approaches zero as the sample size reaches 30.

A. Standard Error

B. Mean Deviation

C. Mean Spread

D. Mean Error

Correct Answer: A

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