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QUESTION 1

Contingency Tables are used to test for association, or dependency, between two or more classifications.

- A. True
- B. False

Correct Answer: A

QUESTION 2

At the start of a project we are told to "walk the process" from beginning to the end. We do this to_____.

- A. Meet the workers
- B. Draft a Process Map
- C. See what inventory is involved
- D. Check the repair stations

Correct Answer: B

QUESTION 3

The Value Chain in an organization is the sum total of all the processes which occur in the business to take inputs and turn them into customer desired outputs.

- A. True
- B. False

Correct Answer: A

QUESTION 4

How many experimental runs exist in a Full Factorial and fully randomized design for 4 factors with 2 replicates for the Corner Points and no Center Points? The factors in the experiment are only at 2- levels.

- A. 10
- B. 32
- C. 256
- D. 64



Correct Answer: B

QUESTION 5

A single data point falling outside a Control Limit is most likely representative of _____.

- A. Common-cause Variation
- B. Special-cause Variation
- C. Predictability
- D. Non-normal data

Correct Answer: A

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