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**QUESTION 1**

One of the 5S approaches to eliminating waste is to organize all tools, information and inventory utilized at a workstation in such a manner that the operator knows exactly where things are when needed. This 5S tool is called _____.

- A. Standardizing
- B. Scheduling
- C. Sustaining
- D. Straightening

Correct Answer: D

QUESTION 2

A 1-Sample t-test is used when you want to compare the Median of one distribution to a target value.

- A. True
- B. False

Correct Answer: B

QUESTION 3

Which of the following Six Sigma tool qualifies Voice of Customer:

- A. Kano Model
- B. Control charts
- C. Regression analysis
- D. Value stream mapping

Correct Answer: A

QUESTION 4

The Cost of Poor Quality (COPQ) is comprised of which two of the following? (Choose two.)

- A. Tangible (Visible) Costs
- B. Input Costs
- C. Production



D. Hidden Costs

Correct Answer: AB

QUESTION 5

What is the percentage of perfection in a process operating at +/- 3 Sigma level?

A. 99.999660 %

B. 99.999999 %

C. 99.976700 %

D. 3.4 DPMO

Correct Answer: C

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