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**QUESTION 1**

Y, the output of a process, is the _____ variable while Xn, the various inputs to a process, are the _____ variables.

- A. Independent, dependent
- B. Individual, multiple
- C. Sole, multiple
- D. Dependent, independent

Correct Answer: D

QUESTION 2

Which of these defects per million opportunity (DPMO) levels approximate to four Sigma quality?

- A. 308357
- B. 66807
- C. 6210
- D. 233

Correct Answer: C

QUESTION 3

Six Sigma is a methodology which uses:

- A. Accounting principles to increase profitability
- B. mathematical analysis to identify variation in the product
- C. process review from time to time to transform the business
- D. statistical tools to identify and eliminate variation

Correct Answer: D

QUESTION 4

As part of a Visual Factory plan _____ are created and utilized to identify areas in need of cleaning and organization.

- A. Flashing lights



- B. Soft horns
- C. Kanban cards
- D. Operator announcement programs

Correct Answer: C

QUESTION 5

- A. Are downtime issues easily noted?
- B. Can extra inventory be seen easily?
- C. Are unneeded tools or supplies easily noted?
- D. Are setups optimized for lower scrap levels?

Correct Answer: D

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