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QUESTION 1

- A. Are downtime issues easily noted?
- B. Can extra inventory be seen easily?
- C. Are unneeded tools or supplies easily noted?
- D. Are setups optimized for lower scrap levels?

Correct Answer: D

QUESTION 2

Upon completion and validation of an improvement to a process a Belt and the Project Team create a Control Plan that contains which of these?

- A. Standard operating work description of the process change
- B. Description of the monitoring system in place to assure continued compliance
- C. Summary of the targeted critical metrics for process performance measurement
- D. All of the above

Correct Answer: D

QUESTION 3

Which of the following are characteristics of the inputs to a process?

- A. These are referred to as the x variables
- B. These are the "causes" that create the effect
- C. A process output is a function of its inputs
- D. All of the above

Correct Answer: D

QUESTION 4

Systems and structures are the basis for allowing people to change their behaviors permanently and are accomplished through which of the following?

- A. Documented performance objectives
- B. Defined procedures



- C. Accurate job descriptions
- D. Incentive compensation
- E. All of these answers are correct

Correct Answer: E

QUESTION 5

Bias is often referred to as:

- A. Reproducibility
- B. Linearity
- C. Stability
- D. Accuracy

Correct Answer: D

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