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QUESTION 1

Long-term Data represents all the variation that one can expect within the subject process.

- A. True
- B. False

Correct Answer: A

QUESTION 2

Multiple Linear Regressions (MLR) is best used when which of these are applicable? (Note: There are 3 correct answers).

- A. Non-linear relationships between the inputs X\\'s and output Y
- B. Uncertainty in the slope of the linear relationship between an X and a Y
- C. Relationships between Y (output) and more than one X (Input)
- D. Preventing the use of a Designed Experiment if unnecessary
- E. We assume that the X\\'s are independent of each other

Correct Answer: CDE

QUESTION 3

The 5 Why Analysis is only useful if the possible independent variable can be broken down into five possible causes.

- A. True
- B. False

Correct Answer: B

QUESTION 4

Use of the _____ approach is the most classic arrangement when constructing a Fishbone Diagram.

- A. Chronological
- B. 6M
- C. 5M
- D. Alphabetical



Correct Answer: B

QUESTION 5

A Belt gathered the following defect data for a shoe production line and wanted to assemble it into a Pareto Chart. The correct order from left to right in the chart would be: Data: Cutting38 Forming17 Stitching56 Sealing42

- A. Forming, Sealing, Cutting, Stitching
- B. Sealing, Stitching, Forming, Cutting
- C. Stitching, Sealing, Cutting, Forming
- D. Forming, Cutting, Sealing, Stitching

Correct Answer: C

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