CLSSBB Q&As

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QUESTION 1

What is the standard deviation of a process that operates to an exponential distribution with a mean of 25 units?

A. 0.4

B. 5.0

C. 12.5

D. 25.0

Correct Answer: D

QUESTION 2

Three Standard Deviations on left and right side of the mean would include what % of the total data points in Normal Distribution?

A. 68%

B. 97%

C. 99%

D. 95%

Correct Answer: C

QUESTION 3

A meeting is called for all three shifts to determine the settings to be used on machine #45. This is an example of:

A. visual factory

B. kanban

C. poka-yoke

D. standard work

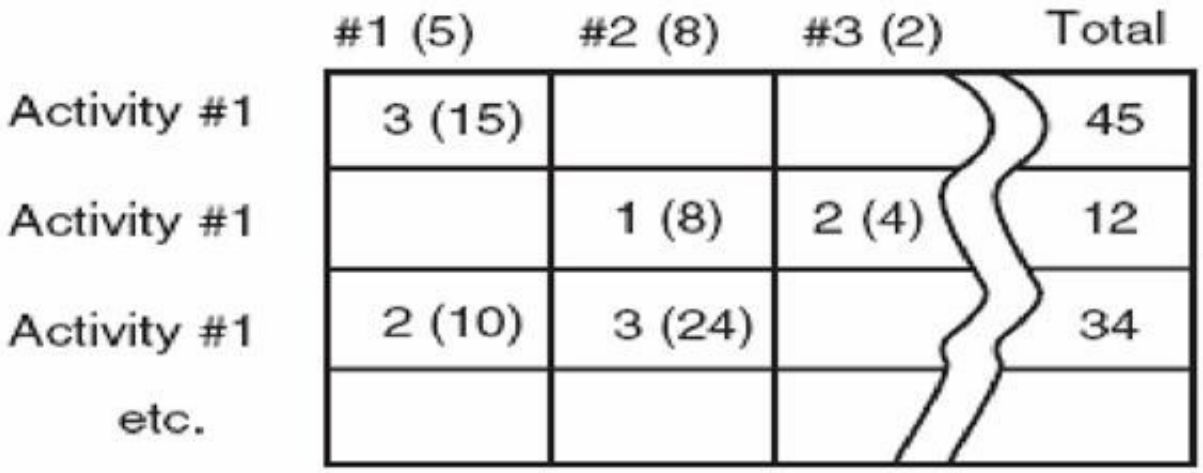
E. set up time reduction (SMED)

Correct Answer: D

QUESTION 4

The management team in the above problem assigns each goal a numerical value designating its importance. The "bulls eyes," circles and triangles are replaced by the values 3, 2 and 1 respectively. Entries are made in each box by

multiplying the 3, 2 or 1 by the goal value. The importance of each activity is calculated by adding the entries in its row.



	#1 (5)	#2 (8)	#3 (2)	Total
Activity #1	3 (15)			45
Activity #1		1 (8)	2 (4)	12
Activity #1	2 (10)	3 (24)		34
etc.				

A. Affinity diagram

B. Inter-relationship digraph

C. Tree diagram

D. Process decision program chart

E. Matrix diagram

F. Prioritization matrix

Correct Answer: F

QUESTION 5

A Belt working in a supply chain environment has to make a decision to change suppliers of critical raw materials for a new product upgrade. The purchasing manager is depending on the Belt\\'s effort requiring that the average cost of an internal critical raw material component be less than or equal to $4,200 in order to stay within budget. Using a sample of 35 first article components, a Mean of the new product upgrade price of $4,060, and a Standard Deviation of $98 was estimated. In order to increase the Long Term Z value to 4, what is the maximum long term variation in pricing the Belt can accept for his upgraded critical raw material component?

A. $20

B. $35

C. $70

D. $110

Correct Answer: B

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